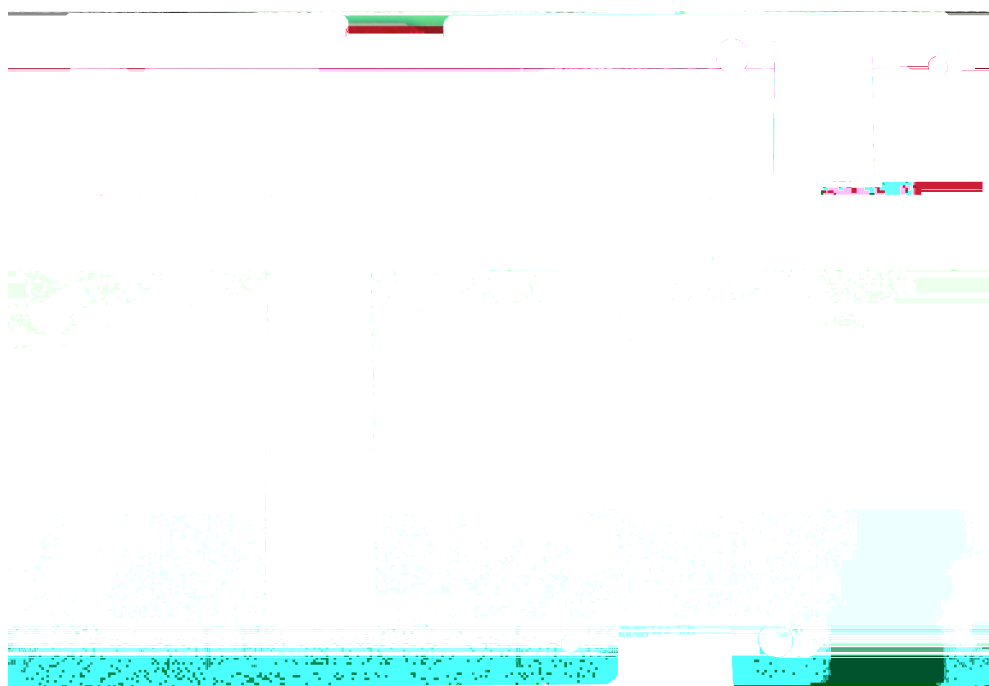


GUIDE



.....	1
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.....	2
.....	4
.....	4
MODBUS	4
GDHF-MB02	5
.....	6
.....	6
.....	6
.....	7
.....	7
.....	9
.....	9
.....	9
.....	9

		9
MODBUS		10
		12
		12
		12
MODBUS		12
		16
		16
		16
MODBUS		16
CRC		16
MODBUS		20
MODBUS		22
		27
		28
		32
LED		32
		33
		35

GDHF-MB02

!

MODBUS-RTU

GDHF-MB02

MODBUS-RTU

GDHF-MB02

GDHF-MB02

GDHF-MB02

GDHF-MB02

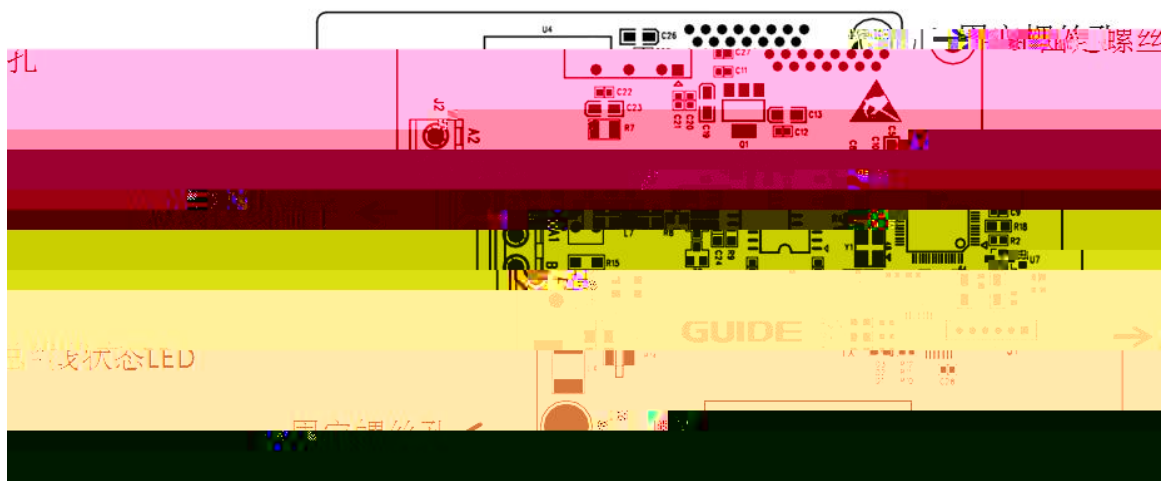
LED

MODBUS

3. MODBUS

PLC

GDHF-MB02



GDHB2MB02

-

-

MODBUS-RTU

GDHF-MB02

J14

MODBUS-RTU

GDHF-MB02

- HF650

- HF630

- HF620

- RS485

MODBUS RTU

MODBUS-RTU

GDHF-MB02

- MODBUS-RTU

GDHF-MB02

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10

GDHF-MB02

J14

GDHF-MB02

GDHF-MB02

- GDHF-MB02

-

GDHF-MB02

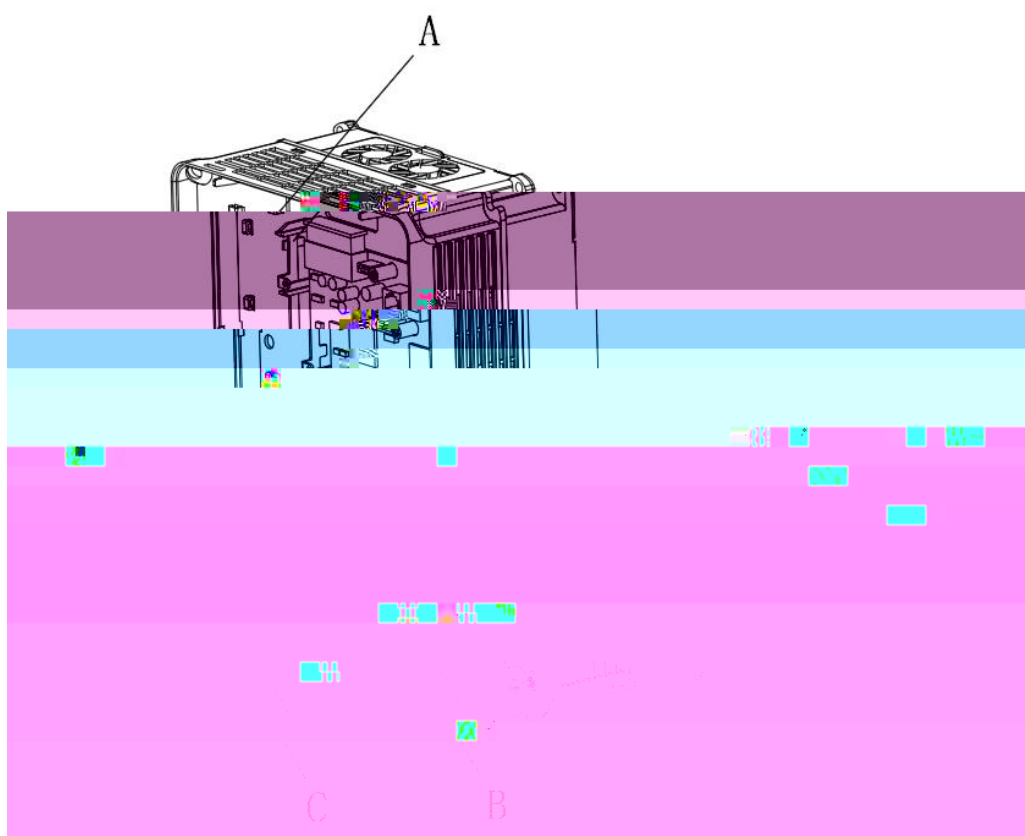
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EMC

GDHF-MB02

GDHF-MB02

PE



1

-
- -
 - MODBUS

10

RS485

MODBUS

J3

RS485

A2 B2

RS485

RS485

A2 B2

MODBUS

ON

MODBUS

GDHF-MB02

J2

A2	RS485_A2
B2	RS485_B2
PE	
A1	RS485_A1
B1	RS485_B1
PE	

M

PE

MODBUS

MODBUS

MODBUS

GND

MODBUS

MODBUS-RTU

GDHF-MB02

MODBUS-RTU

GDHF-MB02

MODBUS

GDHF-MB02

MODBUS

1 MODBUS

P32.0	MODBUS	[0] [1]	0 1	0
P32.1	MODBUS ID		1 247	1
P32.2		[0] RS485 [1] RS232	0 1	0

P32.3		[0] 9600BPS [1] 14400BPS [2] 19200BPS [3] 38400BPS [4] 56000BPS [5] 57600BPS [6] 115200BPS	0 6	3
P32.4		[0] None_8_1_CFG [1] Even_8_1_CFG [2] Odd_8_1_CFG [3] None_8_2_CFG [4] Even_8_2_CFG [5] Odd_8_2_CFG	0 5	0
P32.5	MODBUS	0 100s 0	0 100	0
P32.6	MODBUS	[0] [1]	0 1	0

1. MODBUS

[0] MODBUS

[1] MODBUS

2. MODBUS ID

MODBUS

HF600

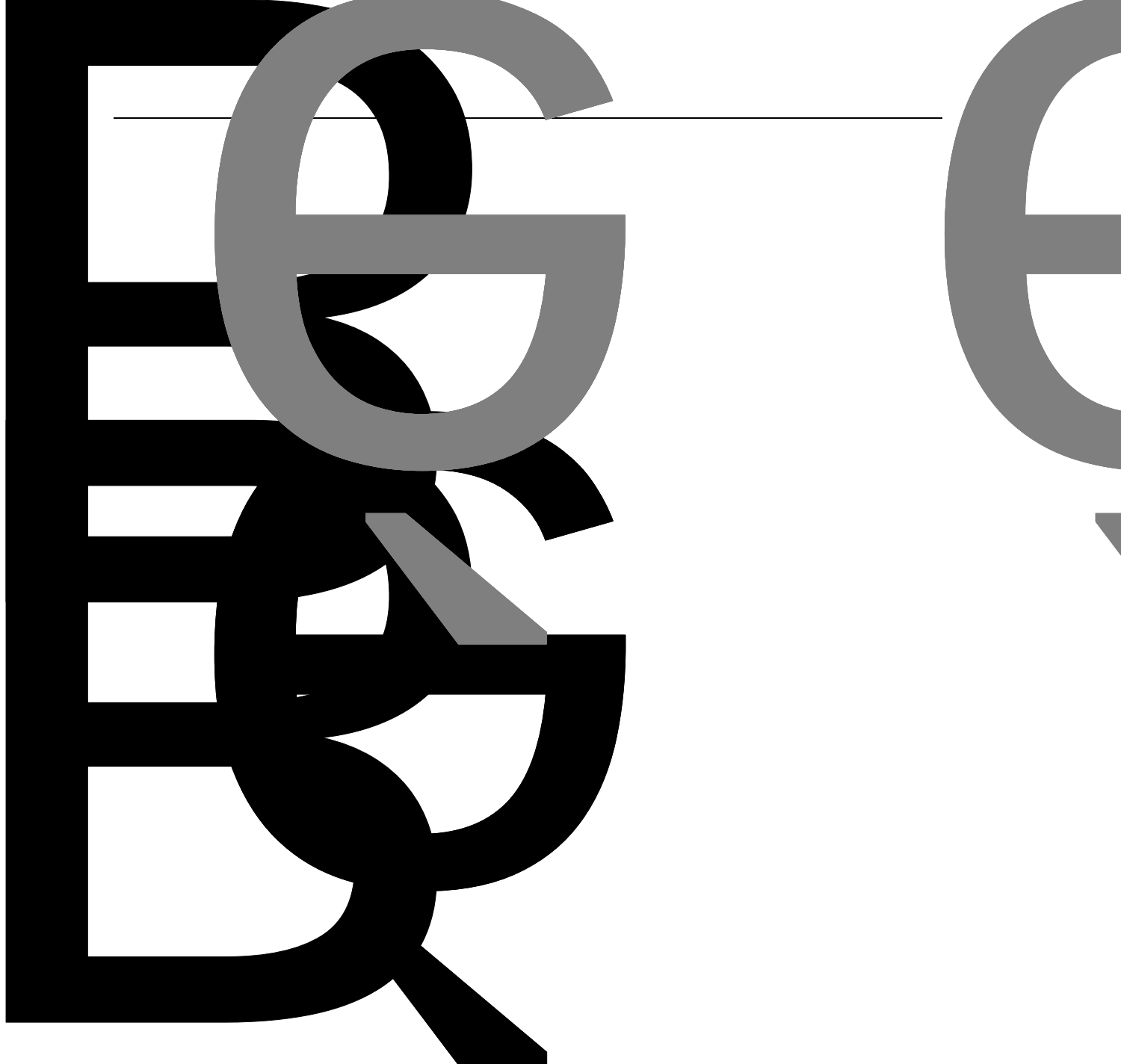
0

0

7. MODBUS

[0]

[1]



```
INT16U CRC16 (const INT8U *pData, INT16U wLength)
{
    static const INT16U wCRCTable[] = {
        0X0000, 0XC0C1, 0XC181, 0X0140, 0XC301, 0X03C0,
```

03C0

```
0X9C01, 0X5CC0, 0X5D80, 0X9D41, 0X5F00, 0X9FC1, 0X9E81, 0X5E40,  
0X5A00, 0X9AC1, 0X9B81, 0X5B40, 0X9901, 0X59C0, 0X5880, 0X9841,  
0X8801, 0X48C0, 0X4980, 0X8941, 0X4B00, 0X8BC1, 0X8A81, 0X4A40,  
0X4E00, 0X8EC1, 0X8F81, 0X4F40, 0X8D01, 0X4DC0, 0X4C80, 0X8C41,  
0X4400, 0X84C1, 0X8581, 0X4540, 0X8701, 0X47C0, 0X4680, 0X8641,  
0X8201, 0X42C0, 0X4380, 0X8341, 0X4100, 0X81C1, 0X8081, 0X4040 };
```

```
INT8U nTemp;
```

```
INT16U wCRCWord = 0xFFFF;
```

```
while (wLength--)
```

```
{
```

```
    nTemp = *nData++ ^ wCRCWord;
```

```
    wCRCWord >>= 8;
```

```
    wCRCWord ^= wCRCTable[nTemp];
```

```
}
```

```
return wCRCWord;
```

```
} // End: CRC16
```

MODBUS

MODBUS

MODBUS

MODBUS

MODBUS

MODBUS

MODBUS

RTU

3.5

T3.5

0...9 A...F "

Ó

PRODBV

3.5

MODBUS

2 MODBUS

				CRC	
T3.5	1Byte	1Byte	NBytes	2Bytes	T3.5

MODBUS IJSS

1 ~ 247

6

0

247

IJ

MODBUS

0x03(HEX) (Read Holding Registers)

0		1 ~ 247
1		3
2	[]	
3	[]	
4	[]	<N>
5	[]	
6	CRC []	CRC16
7	CRC []	
8		

0		1 ~ 247
1		3
2		2 × N
3	1 []	
4	1 []	
5	2 []	
6	2 []	
.....		
2 × N+1	N []	N
2 × N+2	N []	
2 × N+3	CRC []	CRC16

7	CRC	[]	
8			

0x10(HEX)

(

3	[]	
4	[]	<N>
5	[]	
6	CRC []	CRC16
7	CRC []	
8		

0x03		
0x06		

GDHF-MB02

MODBUS

2

GDHF-MB02 1000
 ~ 1061 62

MODBUS

MODBUS

MODBUS

MODBUS

HF600

MODBUS						
1000		× 1	W/R	N/A	0	1
1001		× 1	W/R	N/A	0	1
1002		× 10	W/R		0	+3000
1003		× 10	W/R		0	+2000
1004		× 10	W/R		0	+3000
1005		× 1	W/R	N/A	0	1

1006		× 10	W/R		0	+2000
1007		× 10	W/R		0	+2000
1008		× 1000	W/R	N/A	+50	+10000
1009		× 1000	W/R	N/A	+50	+10000
1010		× 1	W/R	N/A	0	1
1011		× 1	W/R	N/A	0	1
1012	DI	× 1	R	N/A		
1013	DO	× 1	R	N/A		
1014	AI1	× 100	R			
1015	AI1	× 100	R			
1016	AI2	× 100	R			
1017	AI2	× 100	R			
1018	AI1	× 100	R			
1019	AI2	× 100	R			
1020	A01	× 1	R			
1021	A02	× 1	R			
1022		× 10	R			
1023	@	× 10	R	-		
1024	A	× 10	R	-		
1025	B	× 10	R	-		
1026	C	× 10	R	-		
1027		× 100	R			
1028	@	× 10	R			
1029		× 10	R	/		
1030	—	× 10	R	/		
1031	@	× 10	R	-		
1032		× 10	R			

1033

.gde

GDHF-MB02

			PGG.II	G
		I	P38.88	
38	88		16bits	

GDHF-MB02

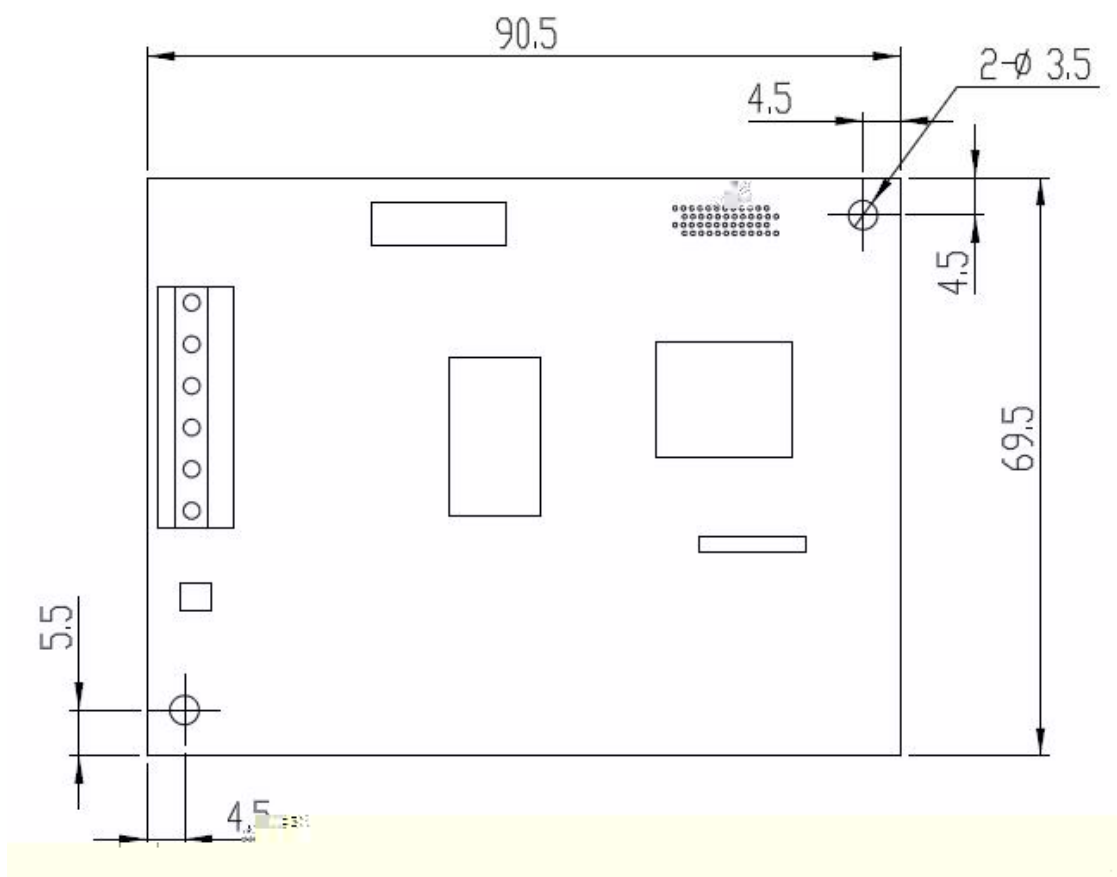
MODBUS

MODBUS

$MB_Addr = 2000 + (GG*100 + II);$

P38.88 MODBUS

$2000 + (38*100 + 88) = 5888$



GDHF-MB02

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